



## Material - DIN 15NiCuMoNb5

## Standard Specification for Seemless Steel Tubes for Pressure Purposes

**Group - Ferrous Mild Steel Alloys** 

Sub Group - DIN 15NiCuMoNb5 Seemless Steel Tubes for Pressure Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.170	Normalising + Tempering	
Silicon	Si %	0.250 - 0.500		
Manganese	Mn %	0.800 - 0.120		
Phosphorus	P %	0.016 max.		
Sulphur	S %	0.005 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.250 - 0.400		
Nickel	Ni %	1.000 - 1.300		
Vanadium	V %	0.020 max.	Mechanical Properties	
Niobium	Nb %	0.015 - 0.025	Tensile Strength in Mpa	580 - 780
Aluminium	Al %	0.050 max.	Yield Strength in Mpa	400 min.
Copper	Cu %	0.500 - 0.800	Elongation in %	16 min.
Nitrogen	N %	0.020 max.	Reduction of Area in %	-
Iron	Fe %	Balance	Hardness in HB	-
-	-	-	Impact in Joule	41 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.6368	EN	European Union	Steel and Flat	
1.6368	DIN	Germany	Steel and Flat	
1.6368	DIN	Germany	Steel and Flat	
15 NiCuMoNb 5 S	DIN	Germany	Steel	
1.6369	DIN	Germany	Steel	
1.6369	DIN	Germany	Steel	
15 NiCuMoNb 5 S	DIN	Germany	Steel	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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